

Date: Tuesday, 12/18/2007 10:46:16 AM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services
 Job Number : 36402-3
 Estimate Number : 12362
 P.O. Number :
 This Issue : 12/18/2007 S.O. No. :
 Prsht Rev. : NC
 First Issue : 1/1 Type : SMALL/MED FAB
 Previous Run : 34460
 Written By :
 Checked & Approved By :
 Comment : Est Rev:A New Issue 06-04-11 JLM

Drawing Name : TAIL LIGHT FAIRING
 Part Number : D34845
 Drawing Number : D3484 UNDER REVIEW
 Project Number : N/A
 Drawing Revision :
 Material :
 Due Date : 1/20/2008
 Qty: 8 Um: Each

Per ~~MARKETS~~ 12.18
 Per REV 12.18
 100 2.23

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description:

1.0

M6061T6S050

6061-T6 .050 Sheet



Comment: Qty.: 0.2904 sf(s)/Unit Total: 2.3234 sf(s)

6061-T6 .050 Sheet

(M6061T6S050)

Batch: 104186 B07-12-20

11

2.0

WATER JET

FLOW WATER JET



Comment: FLOW WATER JET
 Cut as per Dwg D3484

D B07-12-20
 D

3.0

QC2

INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

B07-12-20

4.0

QC8

SECOND CHECK



Comment: SECOND CHECK

counts
 7/12/20 (11)

5.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1-Deburr

2-Roll as per Dwg D3484

FF 08/11/10

FF 08/11/10

D 3484-3 B 30772

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: TAIL LIGHT FAIRING

Job Number: 36402

Part Number: D34845

Job Number:



Seq. #:

Machine Or Operation:

Description:

60

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

Soulis @

70

PACKAGING 1

PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1
Identify and Stock
Location: _____in welding cart
w/o # 43276

Soulis @

80

QC21

FINAL INSPECTION/W/O RELEASE



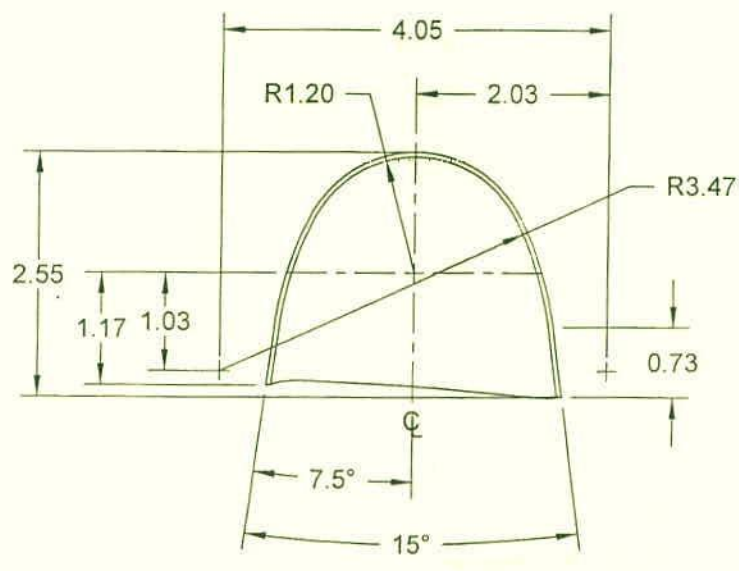
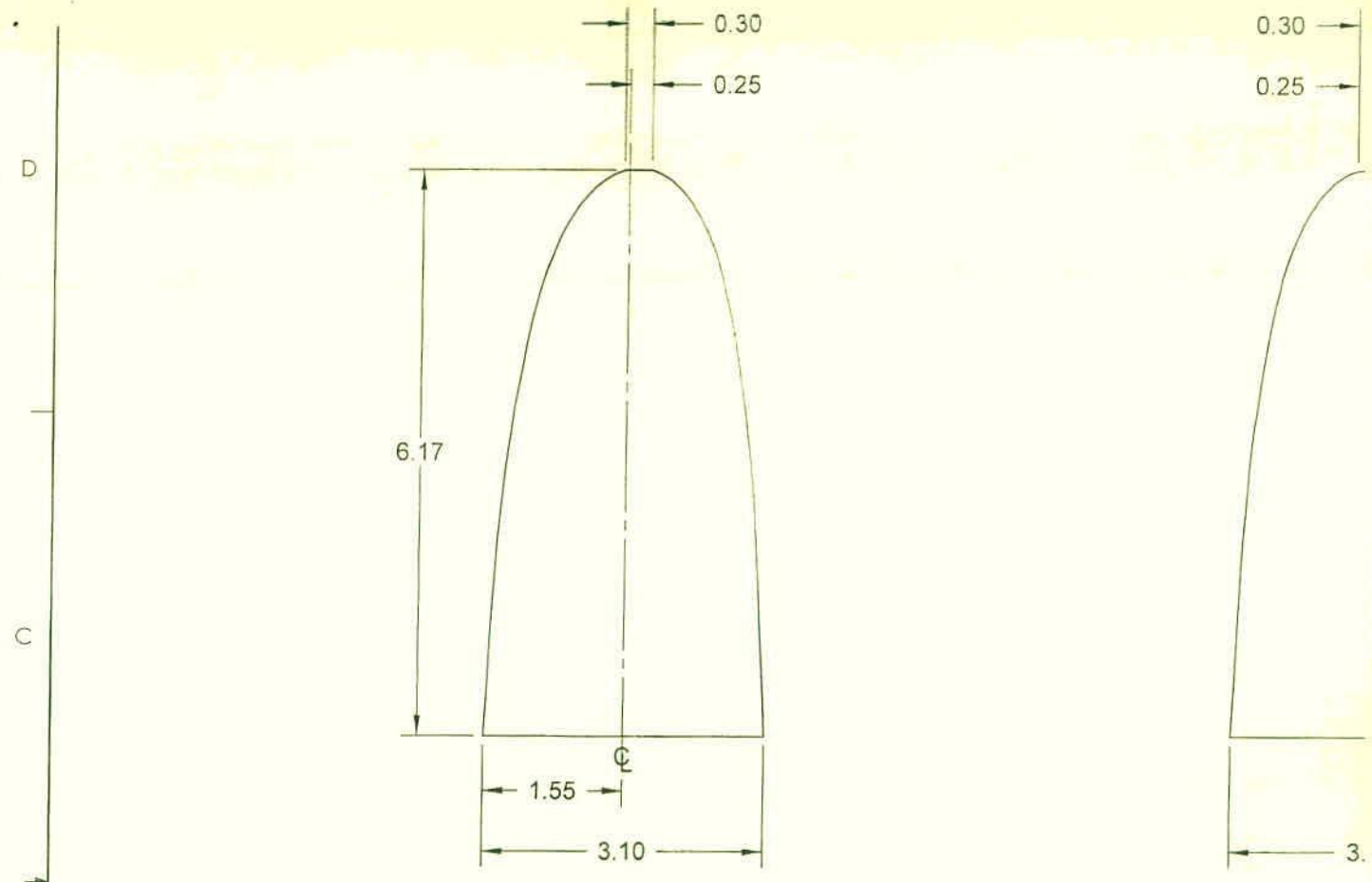
Comment: FINAL INSPECTION/W/O RELEASE

08/11/19

Job Completion

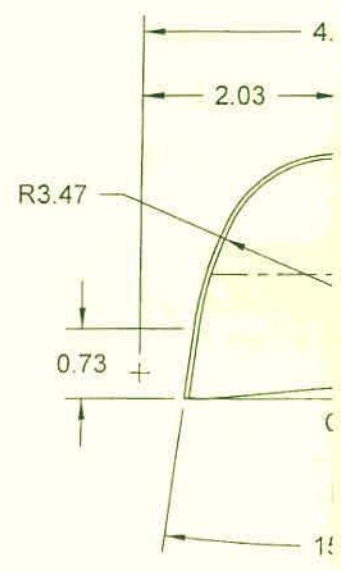


MF 08-11-18



D3484-5 CONE
(MAKE FROM D3484-5F)

Wb 36402



D3484-6
(MAKE FROM D3484-5F)



NOTES:

- 05.01.17 WLP

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. E
MFG. APPR.		D3484	SHEET 4 OF 4
APPROVED		TITLE	SCALE
DE APPR.		TAIL LIGHT FAIRING	1:2
DATE	08-01-02	COPYRIGHT © 2005 BY DART AEROSPACE LTD	

